WHAT IS CLAIMED IS:

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An image forming apparatus comprising:
an image bearing member;

a transfer member for transferring an image from said image bearing member to a recording material;

fixing means for fixing an image onto the recording material, said fixing means including a heating member and back-up roller for forming a nip in cooperation with said heating member;

wherein said back-up roller has a conductive material containing layer; and

wherein a voltage applied to said transfer member when the recording material is a resin sheet is lower than a voltage applied thereto when the recording material is paper.

- 2. An image forming apparatus according to claim 1, wherein the voltage applied to said transfer member when the recording material is a resin sheet is 3% to 80% of the voltage applied thereto when the recording material is paper.
- 3. An image forming apparatus according to claim 1, wherein a resistance value of said conductive material containing layer of said back-up roller is equal to or less than $10^{13}~\Omega/\mathrm{sq}$ in terms of a surface resistance or equal to or less than $10^{11}~\Omega\mathrm{cm}$

in terms of a volume resistance.

4. An image forming apparatus according to claim 1, wherein said back-up roller has an elastic layer and a surface resin layer, and at least one of said elastic layer and said surface resin layer contains the conductive material.

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